



1 PREPARE 2 TREAT 3 MAINTAIN

# MASTER INVISIBLE 2K LACQUER



appearance

### Neutral look

Provides the wood with a modern matt and untreated look.



eco

### Indoor climate labelled

Ensures a good working environment during application. Does not harm indoor air quality. Water based. Isocyanate free.



maintain

### Easy to maintain

Can be cleaned and maintained with WOCA soap and care for lacquered surfaces.

### PRODUCT DESCRIPTION

Master Invisible 2K Lacquer is a high-quality water-based ultra-matt floor lacquer that has been specially developed as a lacquer when a light, untreated appearance is desired. The lacquer is based on a polyurethane binding agent, which will leave the surface with a texture resembling newly-sanded wood. The add-in hardening agent is an isocyanate-free

hardener. The floor lacquer is indoor climate labelled and thus assures a good working environment during application, as well as a comfortable indoor climate afterwards.

### APPLICATION AREA

For lacquering untreated, new or newly-sanded wooded surfaces in light wood varieties.

Product information  
Coverage: 8-10 m<sup>2</sup>/L  
Packaging: 5 L  
Gloss: Ultra-matt





## WORK DESCRIPTION

### Preparation

It is important that both wood and lacquer have a temperature of min. 15°C (preferably around 20°C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time.

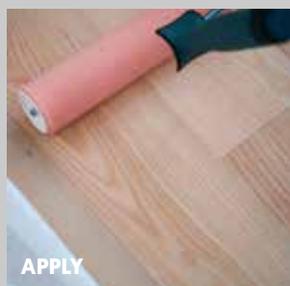
For the final sanding to bare wood, use grit 120-150 sandpaper or sanding pad. Vacuum thoroughly and wipe the floor down afterwards if necessary, using a tightly-wrung water-soaked cloth. The floor should be completely dry before application of Master Invisible 2K Lacquer.

### Note

If drying times are not followed, this can result in poor adhesion and reduced resistance. For each layer of lacquer, drying times will be increased. High temperature and low air humidity will reduce drying times. Low temperature and high air humidity will extend drying times.

### Maintenance and cleaning

Weekly cleaning: Master Cleaner  
Half-yearly care: Master Care, Ultra-mat.



## TREATMENT

- 1 Apply a coat of undiluted Master Invisible 2K Lacquer without hardener with a paint roller or brush and leave the floor to dry for 2-3 hours. Apply the second coat of lacquer and leave the surface to dry until next day. The floor can be sanded after 12 hours.
- 2 Sand the surface with grit 150-200 and vacuum clean the surface thoroughly.
- 3 Mix WOCA 2K Hardener with the lacquer and shake thoroughly before use. Leave the mixture to stand for ten minutes before use, to allow the hardener to activate.
- 4 Apply the final coat of undiluted Master Invisible 2K Lacquer.

The freshly-lacquered floor is suitable for cautious use after approx. 12 hours. Do not place furniture etc. on the floor until at least 24 hours after the final coat of lacquer. The floor will be ready for normal use after approx. 8 days, after which rugs etc. can be placed on the floor.

NB: Water and coloured fluids, such as red wine and coffee, must be wiped off immediately to prevent staining.